

Material Safety Data Sheet

Printing date 04/20/2006

Reviewed on 04/20/2006

1 Identification of substance

Product details

Trade name: 245 CORE

Application of the substance / the preparation: Flux cored solder

Manufacturer/Supplier:

Kester
 515 E. Touhy Ave.
 Des Plaines, IL 60018

Tel.(847) 297-1600
 Fax.(847) 390-9338

Information department:

MSDS Coordinator

Tel. (847) 699-5755

Emergency information:

CHEMTREC 24-Hour Emergency Telephone Number:

(800)424-9300

CHEMTREC 24-Hour Emergency Telephone Number (Outside of the U.S. and Canada):

(703)527-3887

2 Composition/Data on components

Chemical characterization

Description: Mixture of the substances listed below with nonhazardous additions.

Dangerous components:

7440-31-5	tin	0-100%
7439-92-1	lead	0-100%
7440-50-8	copper	0-100%
7440-36-0	antimony	0-100%
7440-22-4	silver	0-100%
7440-66-6	Zinc	0-100%
7440-69-9	bismuth	0-100%
65997-06-0	Modified Rosin	2.5-10%

Additional information:

Composition and weight percent of solder alloys varies widely and can be determined by product label.
 Flux in core is typically 1-3% by weight.

3 Hazards identification

WHMIS Hazard Symbols



Information pertaining to particular dangers for man and environment:

The product has to be labelled due to the calculation procedure of international guidelines.
 Harmful by inhalation and if swallowed.
 Danger of cumulative effects.
 May cause sensitisation by inhalation and skin contact.
 Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.

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NFPA ratings (scale 0 - 4)

Health = 2
 Fire = 1
 Reactivity = 0

HMIS-ratings (scale 0 - 4)

HEALTH	2
FIRE	1
REACTIVITY	0

Health = *2
 Fire = 1
 Reactivity = 0

4 First aid measures**General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

After inhalation: *Supply fresh air; consult doctor in case of complaints.*

After skin contact: *Immediately wash with water and soap and rinse thoroughly.*

After eye contact: *Rinse opened eye for several minutes under running water.*

After swallowing: *Seek immediate medical advice.*

5 Fire fighting measures**Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Special hazards caused by the material, its products of combustion or resulting gases:

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Aliphatic aldehydes

Melted solder above 1000°F will liberate toxic lead and/or antimony fumes.

Protective equipment: *Wear self-contained respiratory protective device.*

6 Accidental release measures

Person-related safety precautions: *Ensure adequate ventilation*

Measures for environmental protection: *Do not allow product to reach sewage system or any water course.*

Measures for cleaning/collecting:

Melted solder will solidify on cooling and can be scraped up. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.

7 Handling and storage**Handling:**

Information for safe handling: *Ensure good ventilation/exhaustion at the workplace.*

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Information about protection against explosions and fires: Keep respiratory protective device available.

Storage:

Requirements to be met by storerooms and receptacles: No special requirements.

Information about storage in one common storage facility: Not required.

Further information about storage conditions: Store in dry conditions.

8 Exposure controls and personal protection

Additional information about design of technical systems: No further data; see item 7.

Components with limit values that require monitoring at the workplace:

7440-31-5 tin

PEL	2 mg/m ³ Metal
REL	2 mg/m ³ Tin, Metal
TLV	2 mg/m ³

65997-06-0 Modified Rosin

TLV	Short-term value: 3 mg/m ³ , NE ppm Long-term value: NE mg/m ³ , NE ppm
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7440-50-8 copper

PEL	0.1*;1** mg/m ³ *fume **dusts & mists
REL	0.1*;1** mg/m ³ *Copper fume, as Cu **Copper dusts & mists, as Cu
TLV	0.2*, 1** mg/m ³ *fume; ** dusts&mists, as Cu

7439-92-1 lead

PEL	0.05* mg/m ³ as Pb
REL	<0.1* mg/m ³ as Pb; *Blood Pb <0.06 mg/100 g whole blood
TLV	0.05 mg/m ³ as Pb; BEI

7440-22-4 silver

PEL	0.01 mg/m ³
REL	0.01 mg/m ³
TLV	0.1 mg/m ³

7440-36-0 antimony

PEL	0.5 mg/m ³
REL	0.5 mg/m ³ as Sb
TLV	0.5 mg/m ³ as Sb

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Additional information:*PEL = Permissible Exposure Limit (OSHA)**REL= Recommended Exposure Limit (NIOSH)**TLV= Threshold Limit Value (ACGIH)**OSHA= Occupational Safety and Health Administration**ACGIH= American Conference of Governmental Industrial Hygienists**NIOSH= National Institute for Occupational Safety and Health***Personal protective equipment:****General protective and hygienic measures:***Keep away from foodstuffs, beverages and feed.**Immediately remove all soiled and contaminated clothing.**Wash hands before breaks and at the end of work.**Store protective clothing separately.***Breathing equipment:***When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.***Protection of hands:***Protective gloves**Material of gloves:**Cloth gloves**Nitrile rubber, NBR**Natural rubber, NR**Penetration time of glove material:**The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.***Eye protection:***Tightly sealed goggles**Safety glasses***9 Physical and chemical properties****General Information**

Form:	<i>Solid</i>
Color:	<i>Silver grey</i>
Odor:	<i>Odorless</i>

Change in condition*Melting point/Melting range: > 100°C (> 212°F)***Flash point:** *Not applicable.*

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Danger of explosion: *Product does not present an explosion hazard.***Density at 20°C (68°F):** *> 7 g/mL***Solubility in / Miscibility with Water:** *Insoluble.***10 Stability and reactivity****Thermal decomposition / conditions to be avoided:** *No decomposition if used according to specifications.***Materials to be avoided:** *Strong acids, strong oxidizers.***Dangerous reactions** *No dangerous reactions known.***Dangerous products of decomposition:***When heated to soldering temperatures, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes and acids.**Carbon monoxide and carbon dioxide***11 Toxicological information****Acute toxicity:****LD/LC50 values that are relevant for classification:****65997-06-0 Modified Rosin**

Oral | LD50 | > 4.000 mg/kg (Rat)

7440-36-0 antimony

Oral | LD50 | 7000 mg/kg (rat)

7440-69-9 bismuth

Oral | LD50 | 5000 mg/kg (rat)

Primary irritant effect:*on the skin: Possible local irritation by contact with flux or fumes.**on the eye: Smoke during soldering can cause eye irritation.**through inhalation:**Flux fumes during soldering may cause irritation and damage of mucous membranes and respiratory system.***Sensitization:***Sensitization possible through inhalation.**Sensitization possible through skin contact.***Additional toxicological information:***The product shows the following dangers according to internally approved calculation methods for preparations:**Harmful**Irritant***12 Ecological information****General notes:** *Do not allow product to reach ground water, water course or sewage system.*

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13 Disposal considerations**Product:****Recommendation:***Must not be disposed of together with household garbage. Do not allow product to reach sewage system.***Uncleaned packagings:****Recommendation:** *Disposal must be made according to official regulations.***14 Transport information****DOT regulations:***Hazard class: -
Not regulated.***Land transport ADR/RID (cross-border):***ADR/RID class: -
Not regulated.***Maritime transport IMDG:***IMDG Class: -
Not regulated.***Marine pollutant:** *No***Air transport ICAO-TI and IATA-DGR:***ICAO/IATA Class: -
Not regulated.***15 Regulations***USA The following information relates to product regulation specific to the USA.***SARA (Superfund Amendments and Reauthorization Act)***Section 355 (extremely hazardous substances):**None of the ingredient is listed.**Section 313 (Specific toxic chemical listings):*7439-92-1 | *lead*7440-36-0 | *antimony*7440-50-8 | *copper*7440-22-4 | *silver***TSCA (Toxic Substances Control Act):***All ingredients are listed.***California Proposition 65***Chemicals known to cause cancer:***WARNING:** *This product contains a chemical known to the State of California to cause cancer.*

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*Chemicals known to cause reproductive toxicity:***WARNING:** *This product contains a chemical known to the State of California to cause birth defects and/or other reproductive harm.***Carcinogenicity categories**

<i>EPA (Environmental Protection Agency)</i>	
7439-92-1 <i>lead</i>	<i>B2</i>
<i>IARC (International Agency for Research on Cancer)</i>	
7439-92-1 <i>lead</i>	<i>2B</i>
<i>NTP (National Toxicology Program)</i>	
<i>None of the ingredients is listed.</i>	
<i>TLV (Threshold Limit Value established by ACGIH)</i>	
<i>None of the ingredients is listed.</i>	
<i>NIOSH-Ca (National Institute for Occupational Safety and Health)</i>	
<i>None of the ingredients is listed.</i>	
<i>OSHA-Ca (Occupational Safety & Health Administration)</i>	
<i>None of the ingredients is listed.</i>	

*CANADA: The following information relates to product regulation specific to Canada.***Workplace Hazardous Materials Identification (WHMIS):***This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the MSDS contains all of the information required by the CPR.***EUROPEAN UNION***The following information relates to product regulation specific to the directives of the European Union.***Risk phrases:***Harmful by inhalation and if swallowed.**Danger of cumulative effects.**May cause sensitisation by inhalation and skin contact.***Safety phrases:***Avoid exposure - obtain special instructions before use.**Keep locked up and out of the reach of children.**Do not breathe gas/fumes/vapour/spray (appropriate wording to be specified by the manufacturer).**Avoid contact with skin.**Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.**Wear suitable gloves and eye/face protection.**In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).**In case of accident by inhalation: remove casualty to fresh air and keep at rest.***Special labeling of certain preparations:***Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.*

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16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing MSDS: *Product Safety*

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