



**FLUKE**

# 707 Loop Calibrator

## *Instruction Sheet*

### **Introduction**

The Fluke 707 Loop Calibrator (hereafter, "the Calibrator") is a compact sourcing and measuring tool. The Calibrator tests current loops of 0-20 mA or 4-20 mA and measures dc voltage to 28 V. It comes with a set of alligator-clip test leads, a 9 V alkaline battery, and this *Instruction Sheet*.

The Calibrator is a IEC 61010, CAT I 30 V, Pollution Degree 2 instrument. A CAT I instrument is designed to protect against transients from high-voltage, low-energy sources, like electronic circuits or a copy machine, for example.

**Calibrator Capabilities**

Function	Range	Resolution
Measure V dc	28 V	1 mV
Measure mA dc	0 to 24 mA	1 $\mu$ A
Source mA dc		
Source loop power	24 V dc	N/A


### **Battery Saver**

The Calibrator automatically turns off after 30 minutes of inactivity. To reduce this time or disable this feature:









1. With the Calibrator OFF, press .  
**PSXX** is displayed, where **XX** is the turn-off time in minutes. **OFF** means the power saver is disabled.
2. Turn to decrease or increase the turn-off time.  
To disable, turn until the display shows **OFF**.
3. The Calibrator resumes normal operation after 2 seconds.

## **⚠ Warnings and Cautions**







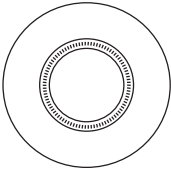













To avoid electric shock, injury, or damage to the Calibrator:

- Use the Calibrator only as described in this Instruction Sheet or the protection provided by the Calibrator may be impaired.
- Do not use the Calibrator around explosive gas, vapor, or dust.
- Inspect the Calibrator before use. Do not use it if appears damaged.
- Check the test leads for continuity, damaged insulation, or exposed metal. Replace damaged test leads.
- Never apply more than 30 V between any two terminals, or between any terminal and earth ground.
- Use the proper terminals, mode, and range for your measuring or sourcing application.
- To prevent damage to the unit under test, put the Calibrator in the correct mode before connecting the test leads.
- When making connections, connect the COM test lead before the live lead; when disconnecting, disconnect the live lead before the COM lead.
- Never use the Calibrator with the case open.
- Make sure the battery door is closed before you use the Calibrator.
- Replace the battery as soon as the  (low battery) symbol appears to avoid false readings that can lead to electric shock.
- Remove test leads from the Calibrator before opening the case or battery door.

## **Symbols**

Symbol	Meaning
	ON / OFF button.
	Earth ground
	Caution: Important information. Refer to instruction sheet
	Caution: Static discharge can damage parts
	Double insulated
	Battery
	Conforms to relevant Canadian Standards Association directives. Certification # LR110460-2.
	Conforms to European Union requirements
	Direct current

## Pushbutton Functions

Pushbutton	Function
	ON or OFF button.
 +  (Power-on Option)	Press  and  simultaneously to toggle between the mA output spans. <ul style="list-style-type: none"> <li>• 4 mA to 20 mA = 0 % - 100 % (default)</li> <li>• 0 mA to 20 mA = 0 % - 100 % (optional)</li> </ul> The selection is saved until it is changed.
	Press to step through modes: <ul style="list-style-type: none"> <li>• Source mA</li> <li>• Simulate mA</li> <li>• Measure mA</li> <li>• Loop Power (24 V)</li> <li>• Measure V dc</li> </ul>
   	Turn  to increase or decrease current output. Current output can be adjusted at a resolution of 1 $\mu$ A or 100 $\mu$ A. (Default is 1 $\mu$ A.) <ul style="list-style-type: none"> <li>• To adjust the current in 1 <math>\mu</math>A steps, simply turn the knob.</li> <li>• To adjust the current in 100 <math>\mu</math>A steps, <u>press in and turn</u> the knob.</li> </ul>
	Press  to step the current <u>up</u> 25 % of full scale (20 mA). At full scale, press  to step the current down 25 % of full scale.
 + 	Press  +  simultaneously to enter the Auto Ramp mode and select a ramp form. A continuously applied or controlled mA ramping signal is produced in one of three ramp forms. $\wedge$ (slow), $\blacktriangle$ (fast), or $\text{r}^{\text{J}}$ (step) identifies the selected ramp form.
	Press  to start the SpanCheck™ at 0 % of selected current span, i.e., 0 mA for 0-20 mA span or 4 mA for 4-20 mA span. <b>SpanCheck</b> is displayed. Press again for 100 % of selected current span.

## Using the mA Sourcing (Output) Modes

The Calibrator outputs current for calibrating and testing 0 to 20 mA and 4 to 20 mA current loops and instruments.

In **SOURCE** mode, the Calibrator supplies the current.

In **SIMULATE** mode, the Calibrator simulates a 2-wire transmitter in an externally-powered current loop.

## Changing the mA Output Span

The Calibrator has two mA output spans:

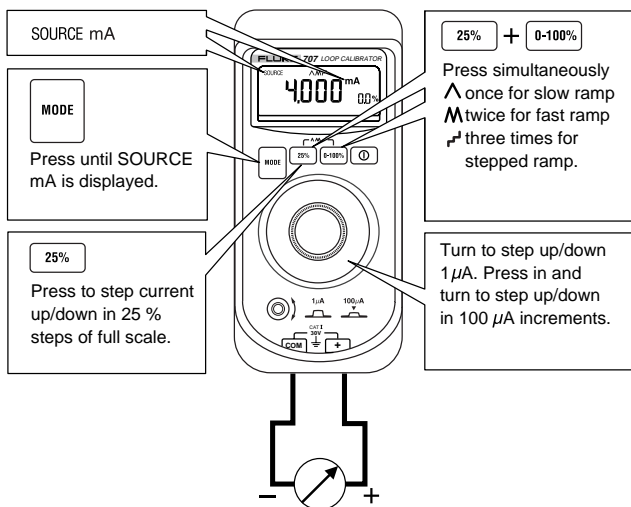
- 4 mA to 20 mA (0 % to 100 %) [default]
- 0 mA to 20 mA (0 % to 100 %) [optional]

To change the output span, turn the Calibrator off. Press **MODE** + **ⓘ** simultaneously. The selected setting is saved until it is changed again.

## Sourcing mA

Use **SOURCE** mode to supply current to a passive circuit.

A path must exist for current to flow between the + and **COM** terminals. Otherwise the display indicates an overload (**OL**) when you set an output value.



## **Contacting Fluke**

To contact Fluke for product information, operating assistance, service, or to get the location of the nearest Fluke distributor or service center, call:

1-888-99-FLUKE (1-888-993-5853) in U.S.A

1-800-36-FLUKE in Canada

+31-402-678-200 in Europe

+81-3-3434-0181 Japan

+65-738-5655 Singapore

+1-425-446-5500 from other countries

Or visit Fluke's web site at: [www.fluke.com](http://www.fluke.com).

Register your Calibrator at: [www.fluke-warranty.com](http://www.fluke-warranty.com).

Address correspondence to:

Fluke Corporation  
P.O. Box 9090,  
Everett, WA 98206-9090  
U.S.A.

Fluke Europe B.V.  
P.O. Box 1186,  
5602 BD Eindhoven  
The Netherlands

### **Limited Warranty & Limitation Of Liability**

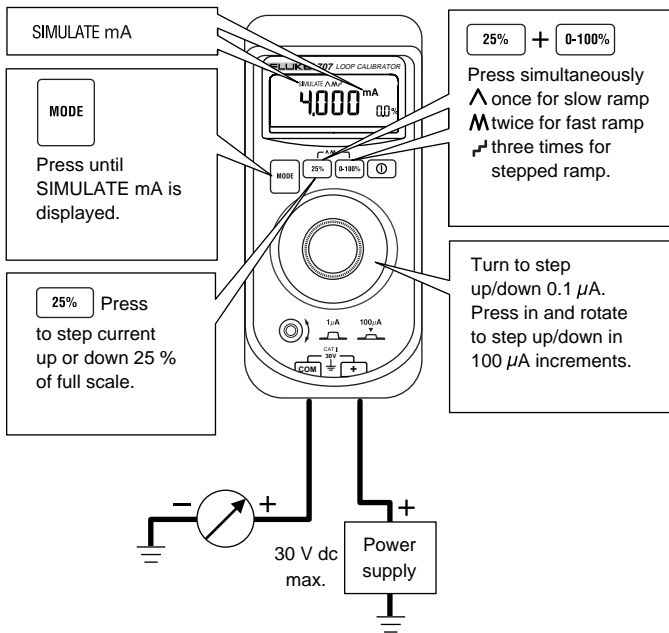
This Fluke product will be free from defects in material and workmanship for 3 years from the date of purchase. This warranty does not cover fuses, disposable batteries, or damage from accident, neglect, misuse, alteration, contamination, or abnormal conditions of operation or handling. Resellers are not authorized to extend any other warranty on Fluke's behalf. To obtain service during the warranty period, contact your nearest Fluke authorized service center to obtain return authorization information, then send the product to that Service Center with a description of the problem.

**THIS WARRANTY IS YOUR ONLY REMEDY. NO OTHER WARRANTIES, SUCH AS FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSED OR IMPLIED. FLUKE IS NOT LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR LOSSES, ARISING FROM ANY CAUSE OR THEORY.** Since some states or countries do not allow the exclusion or limitation of an implied warranty or of incidental or consequential damages, this limitation of liability may not apply to you.

## Simulating a Transmitter

When simulating the operation of a transmitter, the Calibrator regulates the loop current to a known value selected by you.

A 12 V to 28 V loop supply must be available. Insert the test leads as shown below.



## Auto Ramping the mA Output

Auto ramping allows you to continuously apply a varying current from the Calibrator to a passive (sourcing) or active (simulate) loop. Your hands remain free to test the transmitter's response.

Press **25%** + **0-100%** simultaneously to enter the Auto Ramp mode and step to a ramp type.

The Calibrator applies or controls a continuously repeating mA signal over a 0-20 mA or a 4-20 mA span in one of three ramp types:

Slow ( $\wedge$ ) 0 % to 100 % to 0 % smooth ramp over 40 sec.

Fast ( $\wedge\wedge$ ) 0 % to 100 % to 0 % smooth ramp over 15 sec.

Step ( $\ulcorner$ ) 0 % to 100 % to 0 % stair-step ramp in 25 % steps, pausing 5 sec at each step.

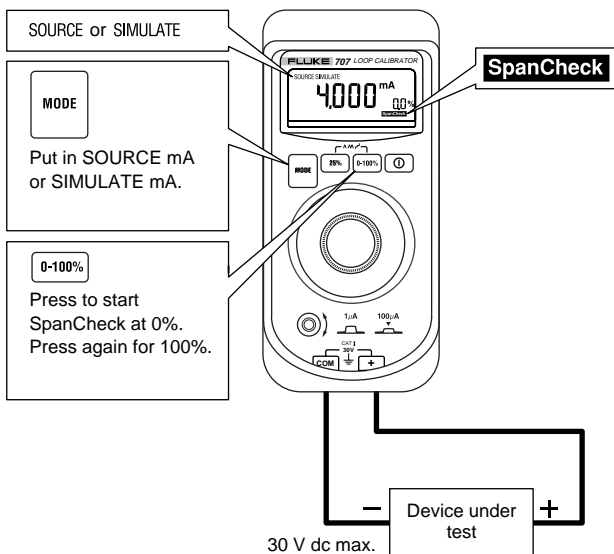
To exit, press any pushbutton or turn the Calibrator off.

## Using the SpanCheck Function

The SpanCheck™ function checks the zero and span points of a transmitter in either **SOURCE** or **SIMULATE** mode.

To select SpanCheck, press **0-100%**.

To exit, press any pushbutton or turn the knob.




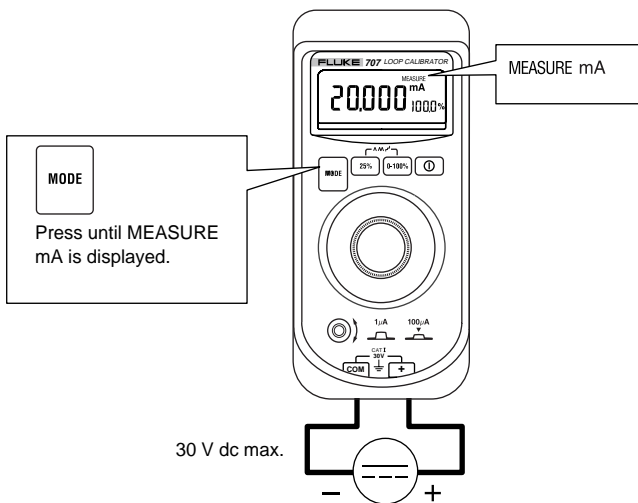
## Measuring dc mA

### Caution

To prevent damage to the unit under test, ensure that the Calibrator is in the correct mode before connecting the test leads.

To measure dc mA:

1. Press  to step to **MEASURE** mode.  
**MEASURE mA** is displayed.
2. Touch test lead probes to the circuit across the load or power source as shown below.



## Measuring dc mA with Loop Power




Caution

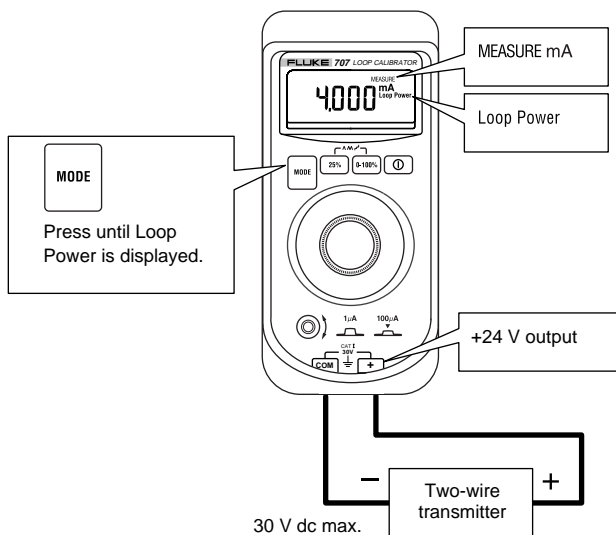
To prevent damage to the unit under test, ensure that the Calibrator is in the correct mode before connecting the test leads.

Loop power provides +24 V to power a transmitter and to read loop current simultaneously.

To measure dc mA with Loop Power:

1. Press  to step to **Loop Power** mode.
2. **MEASURE mA** and **Loop Power** are displayed.
3. Touch test lead probes to the circuit across the load or power source as shown below.

To exit **Loop Power**, change measurement mode.




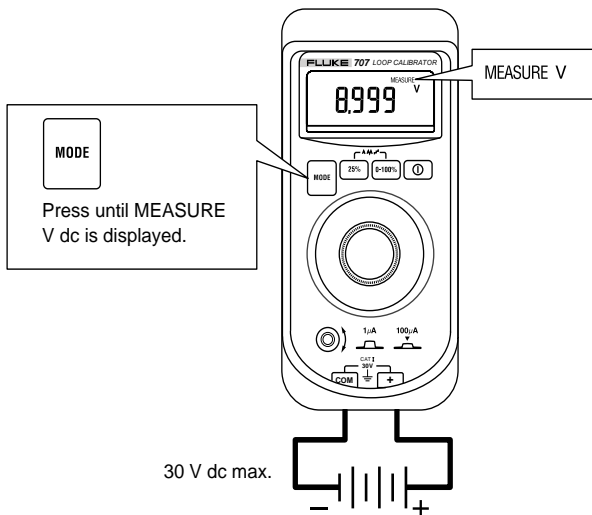
## Measuring dc Volts

### Caution

To prevent damage to the unit under test, ensure that the Calibrator is in the correct mode before connecting the test leads.

To measure dc Volts:

1. Press  to step to **MEASURE** mode.  
**MEASURE V** is displayed.
2. Touch test lead probes across the load or power source.



## **Maintenance**

### **⚠ Warning**

To avoid electric shock, personal injury, or damage to the Calibrator:

- **Do not service this product other than as described in this Instruction Sheet unless you are a qualified technician and have the required equipment and service information.**
- **Remove any input signals prior to removing test leads and opening case.**
- **When servicing the Calibrator, use only specified replacement parts.**
- **Do not allow water to get in the case.**

For maintenance procedures not described in this *Instruction Sheet*, contact a Fluke Service Center.

### ***In Case of Difficulty***

- Make sure you are using the Calibrator as described in this Instruction Sheet.
- Check the battery and test leads. Replace as needed.

Contact a Fluke Service Center if the Calibrator needs repair or does not seem to be operating properly.

If the Calibrator is under warranty, refer to the warranty statement for warranty terms, conditions, and product return information.

If the warranty has lapsed, the Calibrator will be repaired and returned for a fixed fee.

### ***Cleaning***


Periodically wipe the case with a damp cloth and detergent; do not use abrasives or solvents.

### ***Calibration***

Calibrate the Calibrator once a year to ensure that it performs according to its specifications.


## Replacing the Battery

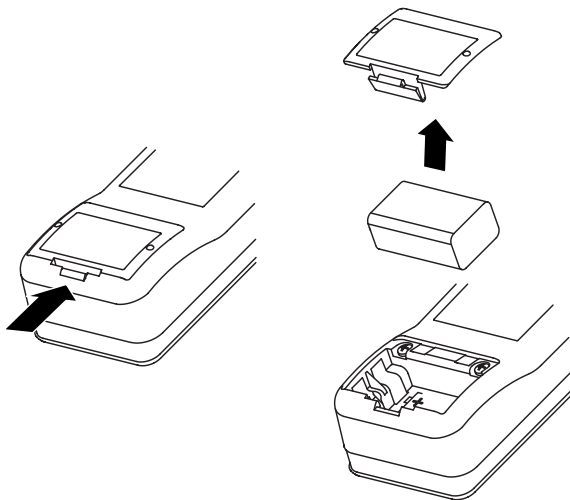
### Warning

To avoid false readings, which could lead to electric shock or injury, replace the battery as soon as  (low battery indicator) appears on the display.

Use only a single 9 V battery, properly installed, to power the Calibrator.

The Calibrator uses a single 9 V, alkaline battery (ANSI/NEDA 1604A or IEC 6LR61). To replace the battery:

1. Press  to turn the Calibrator OFF.
2. Remove the test leads from the terminals.
3. Remove the holster.
4. Lift off the battery door on the back of the Calibrator as shown.
5. Remove the battery.
6. Insert the replacement battery and restore the battery door. Make sure it is securely in place.
7. Return the Calibrator to its holster.

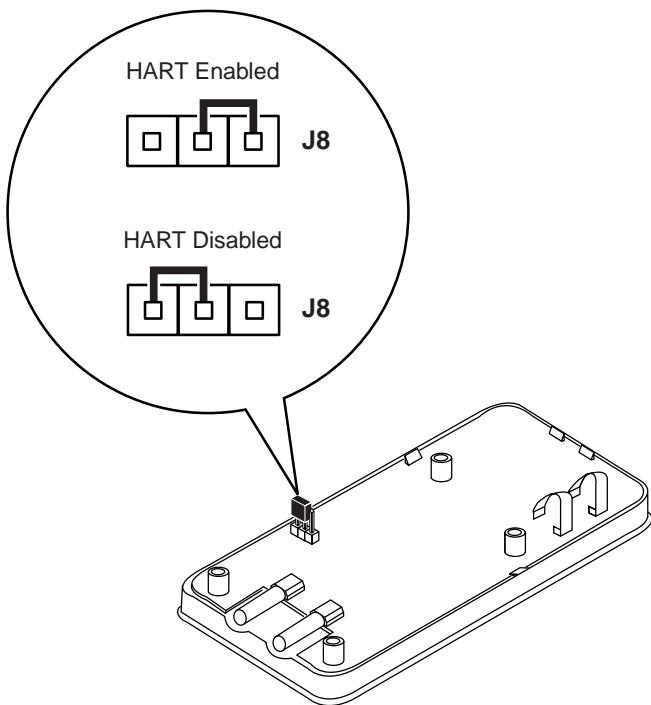


## HART Mode

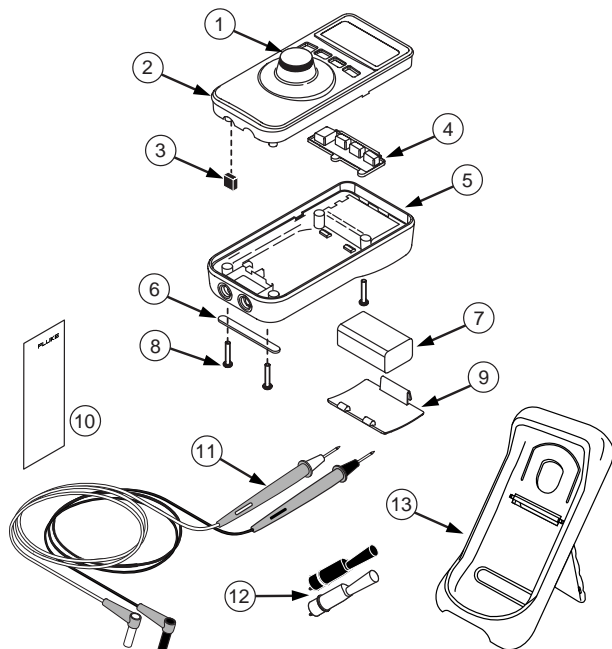
 **Caution: Static discharge can damage parts.**

To enable or disable the Calibrator's HART mode (Highway-Addressable Remote Transducer):

1. Turn the Calibrator OFF and remove the test leads
2. Remove the Calibrator from its holster.
3. Remove two screws from case bottom and two screws from inside battery compartment.
4. Separate the case bottom and case top.
5. Referring to the figure below, lift the jumper and move it as shown to enable (or disable) HART mode.
6. Secure the case bottom to the case top and reinsert the four screws.
7. Restore the battery door.



## Replaceable Parts



ADA10F.EPS

Item	Description	Part No.	Qty.
1.	Rotary knob	1618022	1
2.	Case top	1618355	1
3.	HART Jumper	530253	1
4.	Keypad	1612222	1
5.	Case bottom	1618005	1
6.	Non-skid foot	885884	1
7.	Battery. 9 V, Alkaline, ANSI / NEDA 1604A or IEC 6LR61	614487	1
8.	Case screws	665098	4
9.	Battery door	665106	1
10.	Instruction sheet pack	1611701	1
11.	Test lead set	TL75	1
12.	Alligator clips	AC70A	1
13.	Holster, yellow	C10	1

## **Accuracy Specifications**

Accuracy is specified for 1 year after calibration at operating temperatures of 18 °C to + 28 °C and is given as:

$$\pm ( [ \% \text{ of reading } ] + [ \text{ counts } ] )$$

### **MEASURE V dc**

Range: + 28 V (+ 30 V max)

Resolution: 1 mV

Input Impedance: 1 M $\Omega$

Accuracy:  $\pm$  (0.015 % of reading + 2 counts)

### **MEASURE mA dc**

Range: 20 mA (24 mA max)

Resolution: 1  $\mu$ A

Accuracy:  $\pm$  (0.015 % of reading + 2 counts)

### **SOURCE / SIMULATE mA dc**

Range: 0 mA to 20 mA (24 mA max)

Resolution: 1  $\mu$ A

Accuracy:  $\pm$  (0.015 % of reading + 2 counts)

#### **Source mode:**

Compliance: To 1200  $\Omega$  at 20 mA

To 950  $\Omega$  at 20 mA in HART™ Mode

#### **Simulate mode:**

External loop voltage requirement: 24 V nominal, 30 V maximum, 12 V minimum

### **Loop Power**

$\geq$  24 V

### **Percent display**

– 25 % to 125 %

### **Input / Output Protection**

Fuseless protection

## **General Specifications**

**Maximum voltage between any terminal and earth ground or between any two terminals:**

30 V

**Storage temperature:**

– 40 °C to 60 °C

**Operating temperature:**

– 10 °C to 55 °C

**Operating altitude:**

3000 meters maximum

**Temperature coefficient:**

± 0.005 % of range per °C for temperatures of –10 °C to 18 °C and 28 °C to 55 °C

**Relative humidity:**

95 % up to 30 °C;

75 % up to 40 °C

45 % up to 50 °C

and 35 % up to 55 °C

**Vibration:**

Random 2 g, 5 to 500 Hz

**Shock:**

1 meter drop test

**Safety Compliance:**

Complies with IEC 61010-1-95 CAT I, 30 V; CSA C22.2 No. 1010-992 NRTL; ANSI/ISA S82.02.01-1994.

**CE:**

Complies with EN61010-1 and EN61326

**Power requirements:**

Single 9 V battery (ANSI/NEDA 1604A or IEC 6LR61)

**Battery life (typical):**

SOURCE mode: 18 hours; 12 mA into 500 Ω;

MEASURE / SIMULATE mode: 50 hours

**Size:**

69.85 mm (W) x 142.87 mm (L) x 50.80 mm (H)

[ 2.75 in (W) x 5.625 in (L) x 2.00 in (H) ]

With holster and Flex-Stand:

76.20 mm (W) x 158.75 mm (L) x 54.61 mm (H)

[ 3.00 in (W) x 6.25 in (L) x 2.15 in (H) ]

**Weight:**

349 g (12.3 oz); With holster and Stand: 601 g (21.2 oz)



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